

Work Order ID 81001-2

Tuesday, March 06, 2012 11:47:48 AM

81001

Item ID: D206-781-011

Revision ID:

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/6/2012 Start Qty: 3.00

Required Date: 3/9/2012 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: *umf*

QC:

Date: *12-03-06*

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-011
Chg001

0.00

0.00

S 12/3/12

MLC 12/03/08

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

12/3/8 sp 2

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

S 12/3/12

(XZ)

Ship Monday
March 12th

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-781-011

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/6/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/9/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D206-781-011

Location: 10

PPP rev: _____

013/07

sf

(20)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/03/27

12-03-27-

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81001

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/6/2012

Required Date: 3/9/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
D3800 per NCR 10-082 DD verf:EC

IPP Rev:B 10.07.01 update qty of

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3874-1 Floor Protector		Manufactured	No			110	Each	0.0000	1	3			
D3874-2 Floor Protector		Manufactured	No			110	Each	0.0000	1	3			
D3800-1-100 Hook and Loop Strip (1" Soft) cut qty 4 at 30.00" long		Manufactured	No			110	f	268.3130	10	30			

Location

Loc Qty

Loc Code

ST063

268.313

68910

9.801

72233

9.841

75104

23.671

80073

225

3

110

f

274.3130

10

30

D3800-3-100

Hook and Loop Strip (1" Hard)

cut qty 4 at 30.00" long

Manufactured

No

Location

Loc Qty

Loc Code

ST063

274.313

68915

18.301

72771

2.341

73007

5.001

75105

23.67

80077

225

AN4-13A

Bolt

Purchased

No

110

Each

1,627.0000

2

Location

Loc Qty

Loc Code

ST357

1627

119449

59

120187

668

120422

500

120770

400

8/628
8/628
2x
2x

SP

SP

SP

12/3/10

SP

SP

6 4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 81001

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 3/6/2012

Required Date: 3/9/2012

Start Qty: 3.00

Required Qty: 3.00

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

20.0000

2

6

Washer

Location

Loc Qty

Loc Code

ST351

20

116289

20

110

Each

38.0000

2

6

NAS43DD4-20

SPACER

Purchased

No

Location

Loc Qty

Loc Code

ST279

38

112542

38

110

Each

51.0000

1

3

NAS43DD4-64

SPACER

Purchased

No

Location

Loc Qty

Loc Code

ST279

51

112314

51

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

